



*Rely on it.*

# Loose laid & ballasted system

RENOLIT ALKORPLAN L



EXCELLENCE  
IN ROOFING

## Loose laid & ballasted system

### PRODUCT INFORMATION

#### RENOLIT ALKORPLAN L

Flexible PVC membrane with laminated glass fleece reinforcing conform to UEAtc guidelines.

CE approval.

Certificates available on our website [www.renolit.com/roofing](http://www.renolit.com/roofing)  
0749-CPR

BC2-320-0295-0100-02

#### Application

As waterproofing membrane within loose laid ballasted systems.

Product data	Method	Production values RENOLIT ALKORPLAN L 1.5 mm	Units
Tensile strength	EN 12311-2 (B)	≥ 9	N/mm <sup>2</sup>
Elongation at break	EN 12311-2 (B)	≥ 180	%
Dimensional stability (6h at 80 °C)	EN 1107-2	≤ 0.1	%
Foldability at low temperature (-20 °C)	EN 495-5	≤ -25	°C
Nail tear resistance	EN 12310-1	≥ 325	N
Tear resistance	EN 12310-2	≥ 120	N
Joint peel resistance	EN 12316-2	≥ BOJ or 200	N/50 mm
Vapour diffusion resistance (μ)	EN 1931	20 000*	-
Resistance to static perforation	EN 12730	≥ 20	kg

\* ±30% according to EN 13956 (MDV)

Size/Weight	Thickness	Width	Weight	Roll length	Roll weight
RENOLIT ALKORPLAN L	1.5 mm	2.10 m	1.80 kg/m <sup>2</sup>	15 Im	ca. 60 kg

Standard conditions of sale are included in price lists, all sales of RENOLIT products are made under these conditions. RENOLIT ALKORPLAN is delivered in rolls. Every delivery may contain up to 10% of short rolls (minimum length: 8 m).

#### Storage

Store dry. Rolls to be parallel and in original packing where possible, do not stack in cross form or under pressure.

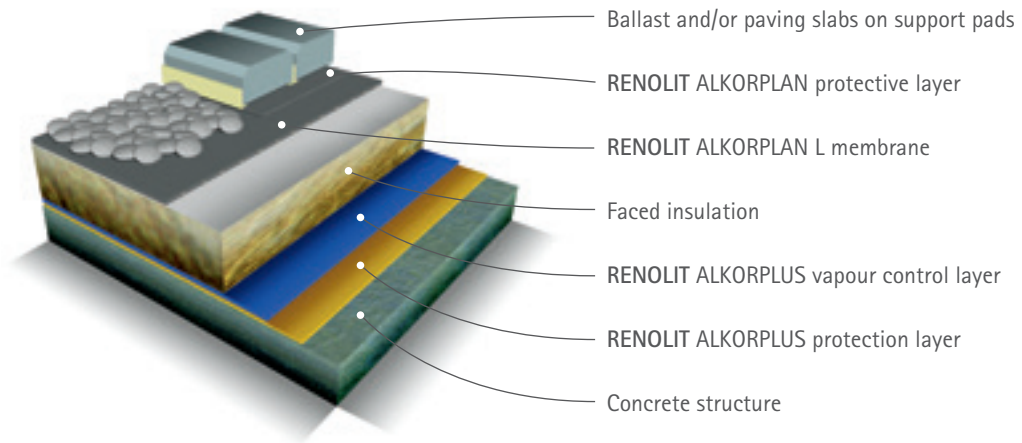


Hotel (St. Barthélemy)

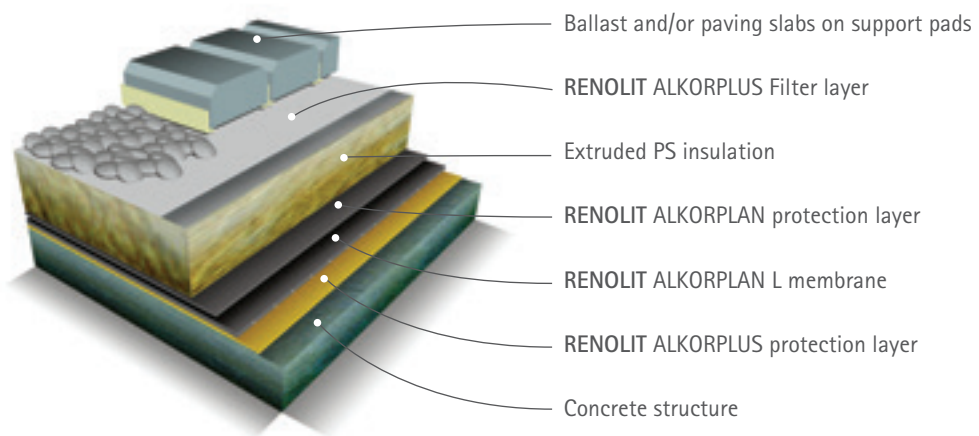
## Loose laid & ballasted system

Application instructions for RENOLIT ALKORPLAN L membrane, loose laid with ballast.

### Warm roof



### Inverted roof



## Roof construction

### Structure

Before the waterproofing membrane is installed, the roof deck has to be free of irregularities, water, frost, ice and debris such as screws, metal off-cuts, etc.

- Timber structure

The minimum thickness of the supporting structure will be:

- wood: min. 25 mm (tongued and grooved)
- plywood (exterior quality): min. 18 mm (preferably 22 mm) this must conform to the relevant requirements of BS EN 636 and BS EN 1995-1-1.
- OSB 3: 18 mm according to BS EN 300.

Any treatment should be compatible with the components and the chosen method of attachment of the insulation or single ply membrane. The supporting elements are installed and fixed to obtain a closed deck surface where all vertical movement is excluded. Height or thickness tolerances between panels must not exceed 3 mm. The installation of the supporting timber structure must comply with the local building regulations.

- Concrete roof deck

A concrete supporting structure should comply with the minimum quality BS 8110 part 1 1985 and I.S.326:1995. The surface is to be smooth without protrusions or irregularities over 2 mm (ideally power floated).

## Warm roof

### Protection layer

On rough surfaces or wooden structures, a RENOLIT ALKORPLUS protective layer is used to ensure that damage does not occur to the vapour control layer. Protective layers are loosely laid with a 50 mm overlap. Refer to table 1.

### Vapour control layer

Condensation can occur on the underside of the membrane during cold periods. If high humidity exists in a building, there may be a build up of condensation in the construction which will not be fully removed in the drying periods. Depending on the predicted interior climate in the building and the hygrometric characteristics of the roofing materials, a vapour control layer will be required. The RENOLIT ALKORPLUS<sub>81012</sub> LDPE vapour control layer is available in the standard version. The vapour control layer is laid with an overlap of 100 mm and taped with RENOLIT ALKORPLUS<sub>81057</sub> adhesive tape. The joint should be fully supported and be hand rolled to secure to the tape. The vapour control layer is taken up and sealed to details in accordance with Part L1 of the UK Building Regulations.

### Insulation

Insulation boards must be approved by the respective manufacturer for use with RENOLIT ALKORPLAN membranes. The insulation is installed in accordance with the manufacturers' guidelines. The insulation must resist to the designed dead and live loads. The compressive strength must be at least 0.06 N/mm<sup>2</sup> at 10% compression (according to BS EN 826).

### Separation layer

If RENOLIT ALKORPLAN membranes are laid over unfaced polystyrene, polyisocyanurate or polyurethane, a RENOLIT ALKORPLUS separation layer (glass fleece 120 g/m<sup>2</sup> or synthetic fleece 180 g/m<sup>2</sup>) must be employed (See table 1). On a bituminous surface, a RENOLIT ALKORPLUS<sub>81005</sub> synthetic fleece 300 g/m<sup>2</sup> is always required. The separation layers are loose laid with a 50 mm overlap. When using an insulation board with a facing of aluminium foil, the RENOLIT ALKORPLUS separation layer is not required. If in doubt, please refer to the RENOLIT technical department for further advice.

Application as: Separation layer			Protective Layer
RENOLIT ALKORPLUS <sub>81001</sub> glass fleece, 120 g/m <sup>2</sup>	on unfaced PUR, PIR or PS insulation		-
RENOLIT ALKORPLUS <sub>81005</sub> synthetic fleece, 300 g/m <sup>2</sup>	on bitumen, unfaced PUR, PIR or PS insulation		on rough surfaces
RENOLIT ALKORPLUS <sub>81008</sub> synthetic fleece, 180 g/m <sup>2</sup>	on unfaced PUR, PIR or PS insulation		-

Table 1: RENOLIT ALKORPLUS separation and protective layers

## Warm roof

### RENOLIT ALKORPLAN L membrane

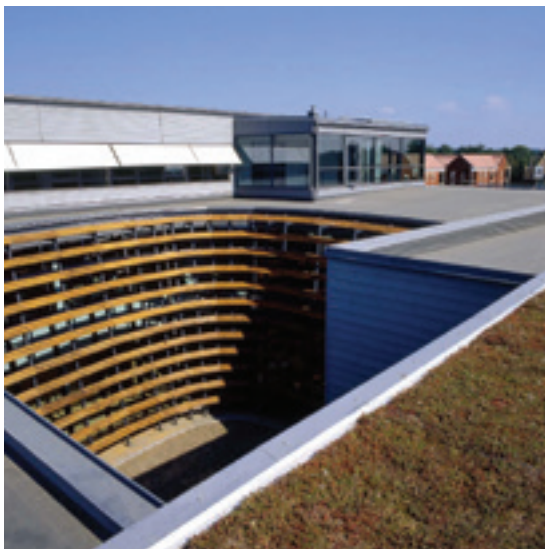
The RENOLIT ALKORPLAN membrane is rolled out, free of tension, on top of the protection or separation layer. The adjoining sheet is aligned to the first one with an overlap of 50 mm. A line is printed on one side of the membrane to facilitate this. A test weld must be carried out prior to welding the roofing sheet, to confirm adequate weld strength and performance. The RENOLIT ALKORPLAN membrane is welded preferably by hot air. The welded area must be continuous and extend a minimum of 30 mm from the membrane edge. End laps must be staggered by 250 mm, thus preventing a situation where 4 roll ends coincide. Where 3 membranes overlap, the centre sheet must be chamfered. After completion of the welding, weld security is verified by pulling a metal probe along the joint in a firm but non destructive way. To ensure satisfactory adhesion of the liquid RENOLIT ALKORPLAN<sub>81038</sub> this operation must be carried out as work progresses.

### RENOLIT ALKORPLAN protection layer

On top of the RENOLIT ALKORPLAN membrane, the RENOLIT ALKORPLAN protection layer is installed to protect the waterproofing membrane from mechanical damage either during or after construction work.

### Ballast

Immediately after the installation of the RENOLIT ALKORPLAN protection membrane on the surface, a sufficient layer of ballast is put in place to avoid movement of the membranes by wind forces. The quantity of ballast is determined according to existing guidelines (calculation according to UK standards BS EN 1991-1-4 and the national annex), with a minimum of 50 mm aggregate.



Växjö University (Sweden)

## Inverted roof

### Protection layer

In all cases, a protective layer is used to ensure that no damage occurs to the RENOLIT ALKORPLAN membrane. Therefore, a protective RENOLIT ALKORPLUS synthetic fleece (300 g/m<sup>2</sup>) should be used (Refer to Table 1). The RENOLIT ALKORPLUS protective layers are loose laid with a 50 mm overlap.

### RENOLIT ALKORPLAN membrane

The RENOLIT ALKORPLAN membrane is rolled out, free of tension, on top of the insulation or separation layer. The adjoining sheet is aligned to the first one with an overlap of 50 mm. A line is printed on one side of the membrane to facilitate this. A test weld must be carried out prior to welding the roofing sheet, to confirm adequate weld strength and performance. RENOLIT ALKORPLAN membrane is welded by hot air. The welded area must be continuous and extend a minimum of 30 mm from the membrane edge. End laps must be staggered by 250 mm, thus preventing a situation where 4 roll ends coincide. Where 3 membranes overlap, the centre sheet must be chamfered. After completion of the welding, weld security is verified by drawing a metal probe along the joint in a firm but non destructive way. To ensure satisfactory adhesion of the liquid RENOLIT ALKORPLAN<sub>81038</sub> this operation must be carried out as work progresses.

### RENOLIT ALKORPLAN protection layer

On top of the RENOLIT ALKORPLAN membrane, the RENOLIT ALKORPLAN<sub>35121</sub> protection layer is installed to protect the waterproofing membrane from mechanical damage either during or after construction work.



Hotel Kalidria (Italy)

## Inverted roof

### Thermal insulation

XPS insulation boards must be BBA approved by the respective manufacturer for use with RENOLIT ALKORPLAN membranes. The insulation is installed in accordance with the manufacturers' guidelines.

### Ballast and filter layer

After the installation of insulation boards, a filter layer RENOLIT ALKORPLUS<sub>81008</sub> synthetic fleece 180 g/m<sup>2</sup> is installed, prior to the ballast being installed:

- rounded, washed gravel (min. 16/32 mm Ø)
- paving slabs on support pads.

The required ballast load must be defined in accordance with the technical approval of the insulation boards and UK wind load standards BS EN 1991-1-4 and the national annex, with a minimum of 50 mm aggregate.

### Supplementary fixing for loose laid and ballasted system (warm roof/inverted roof)

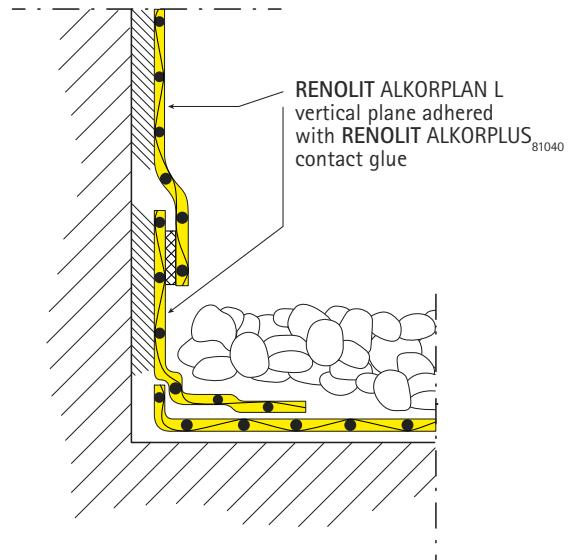
Edge restraint is installed along the perimeter of the roof and around all penetrations. Special attention is paid to the wind-tight installation of parapets.

### Edge restraint

RENOLIT ALKORPLAN<sub>81170 or 81171</sub> metal sheet is preformed to obtain a minimum width of 70 x 70 mm for an L-shaped profile (See Fig. 3). These profiles are pre-fixed to the supporting deck. The maximum distance between fixings is 250 mm with fixings on one face only of the RENOLIT ALKORPLAN metal sheet and in zig-zag formation to resist a continual tensile load of 2.7 kN/m. If RENOLIT ALKORPLAN metal profiles are fixed in the vertical leg, fasteners will be at 200 mm distance. Should the roof have valleys which have angles less than 174°, it will be necessary to include RENOLIT ALKORPLAN sections of 140 mm girth, fixed at 250 mm centres.

### Windtight installation to parapets details

- With a RENOLIT ALKORPLUS<sub>81058</sub> compressive foam strip underneath the RENOLIT ALKORPLAN metal sheet trim, the parapet top is sealed against wind pressure. The RENOLIT ALKORPLAN membrane is protected from an abrasive upstand surface by a RENOLIT ALKORPLUS<sub>81008</sub> protective layer (min. 180 g/m<sup>2</sup>). Where the parapet height exceeds 500 mm, intermediate support with a continuous RENOLIT ALKORPLAN metal sheet (50 mm wide) is required.
- Parapets can also be adhered to obtain a wind-tight finish. Here, the RENOLIT ALKORPLUS<sub>81040</sub> contact glue is applied to the entire surface of both membrane and upstand with a minimum consumption of 2 x 150 g/m<sup>2</sup>. The parapet will still be finished with a metalsheet trim, but compressive foam and intermediate fastening can be omitted.



### Execution of details

See Installation Manual.



Fig. 3: Edge restraint with RENOLIT ALKORPLAN<sub>81170</sub> metalsheet

## General remarks

### Slope

BS 6229 states that a minimum finished fall at any point of 1:80 should be achieved. Cut-to-falls systems are often produced to a 1:60 fall or 1:40 fall.

### Compatibility

Contamination of RENOLIT ALKORPLAN membranes by oil, petrol and other solvents, hot or cold bituminous products, tar, etc. must be avoided as these will attack the PVC polymer plasticizer, damage the appearance and reduce the life expectancy of the products. For a list of chemical resistance with a number of substances, a summary table is available (see brochure «Chemical stability»). RENOLIT ALKORPLAN membranes must not be brought into contact with RENOLIT ALKORTOP membranes. Wood in contact with RENOLIT ALKORPLAN membranes should only be treated with salt-based products to avoid adverse effects. Under no circumstances should solvent-based preservatives be used.

### Other remarks

The following rules and regulations must be respected at all times:

- BBA, UEAtc, IAB
- Irish Building regulations
- BS 6229 flat roofs with continuous supported coverings.
- The Building Act and its Building regulations.
- All other current norms and directives.
- The product information and instructions for execution of particular details issued by RENOLIT concerning RENOLIT ALKORPLAN and RENOLIT ALKORPLUS products.
- The installation and safety instructions issued by manufacturers or suppliers of associated materials and accessories used in the construction of the roof.
- Water outlets and other details are duly fixed to the structure.
- For other countries outside the UK the national directives prevail over BS norms.



Trade Center Rotterdam (The Netherlands)



vinyl<sup>plus</sup>



The British Board of Agrément have assessed the life expectancy of RENOLIT ALKORPLAN F used in the United Kingdom to be in excess of 40 years with extended maintenance..



RENOLIT ALKORPLAN roofing products and system have a standard warranty of 10 years, and are installed by approved contractors and installers who are trained and assessed by RENOLIT.



All RENOLIT waterproofing membranes for roofing are part of the ROOFCOLLECT® collection and recycling programme.



The RENOLIT Iberica S.A. factory in Barcelona is approved to ISO 9001/14001.

## [www.renolit.com/roofing](http://www.renolit.com/roofing)

RENOLIT RENOLIT Cramlington Ltd, Station Road - Cramlington, Northumberland NE23 8AQ - United Kingdom  
T +44 1670 718283 - F +44 1670 590096 - [renolit.cramlington@renolit.com](mailto:renolit.cramlington@renolit.com)

LAYDEX Ltd. - Unit 3 - Allied Industrial Estate - Kylemore Road - Dublin 10  
T +353(0) 1 642 6600 - F +353 (0) 1 642 6601 - [sales@laydex.ie](mailto:sales@laydex.ie)

LAYDEX (NI) Ltd. - Units 4 & 5 Falcon Way - Belfast BT 12 6 SQT + 44 (0) 2890 382 223 - F + 44 (0) 2890 382 230

RENOLIT Belgium N.V. - Export Dpt. - Industriepark De Bruwaan 43 - 9700 Oudenaarde - Belgium  
T +32 (0)55 33 98 51 - F +32 (0)55 31 86 58 - [renolit.belgium@renolit.com](mailto:renolit.belgium@renolit.com)

The information contained in the present commercial literature has been given in good faith and with the intention of providing information. It is based on current knowledge at the time of issue, and may be subject to change without notice. Nothing contained herein may induce the application of our products without observing existing patents, certificates, legal regulations, national or local rules, technical approvals or technical specifications or the rules and practices of good workmanship for this profession. The purchaser should verify whether import, advertising, packaging, labelling, composition, possession, ownership and the use of our products or the commercialisation of them are subject to specific territorial rules. He is also the sole person responsible for informing and advising the final end user. When faced with specific cases or application details not dealt with in the present guidelines, it is important to contact our technical services, who will give advice, based on the information at hand and within the limitations of their field of expertise. Our technical services cannot be held responsible for the conception of, nor the execution of the works. In the case of negligence of rules, regulations and duties on the part of the purchaser we will disclaim all responsibility. The colours respect the UV resistance required by EOTA, but are still subject to the natural change over time. Excluded from the warranty: aesthetic considerations in case of partial repair of deficient membrane covered by the warranty.



Rely on it.